

UN-GLAZED PORCELAIN | FLOOR & WALL TILES

COLOUR INTRO

UP TO 40%	epd	36+	36+	RECTIFIED	
RECYCLED CONTENT				EDGE PRODUCTS	SELECTION OF SIZES





KERASTAR

💊 FORTY THREE COLOURS 🛛 ELEVEN SIZES 🖓 FOUR FINISHES

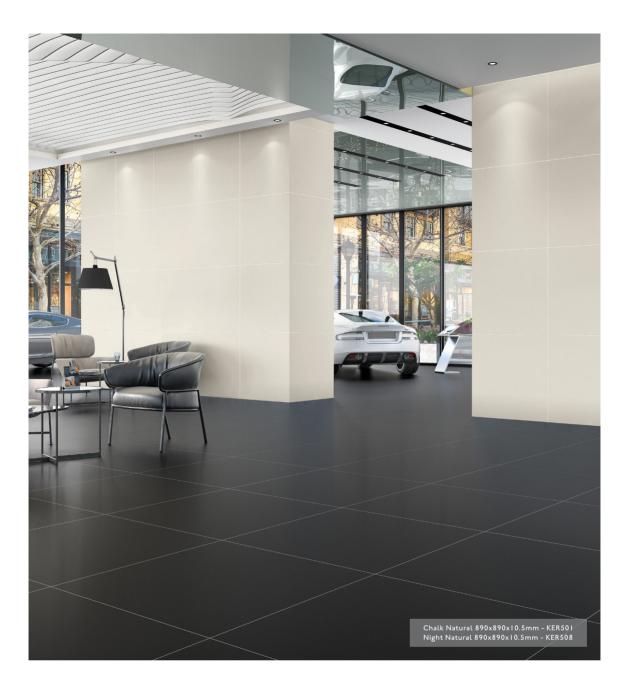
Developed specifically for the commercial interiors market, Kerastar features an impressive 43 colours, spanning the entire spectrum. Choose from architecturally inspired tones of Linen and Ivory or try bolder shades of Mustard and Siena for an injection of primary colour. Or, mix and match for a design scheme that showcases creative freedom.

This un-glazed porcelain collection is versatile in its offering, with 11 sizes from dynamic small-formats of 100x100mm and 150x75mm up to minimalistic large-formats of 890x890mm and 1190x600mm, along with stylish Hexagons for added visual interest. Combine commercial elegance and high slip resistance with the Textured Rocktop, Triface and Suretread Hexagon structures, all achieving a PTV slip resistance rating of 36+ in both dry and wet areas.

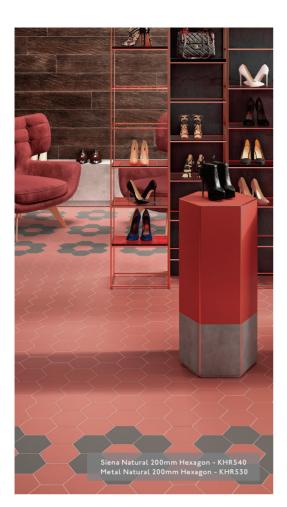
Fittings within this range include battiscopa and cove skirtings along with steptreads, making Kerastar the ideal flooring solution for commercial specifications.



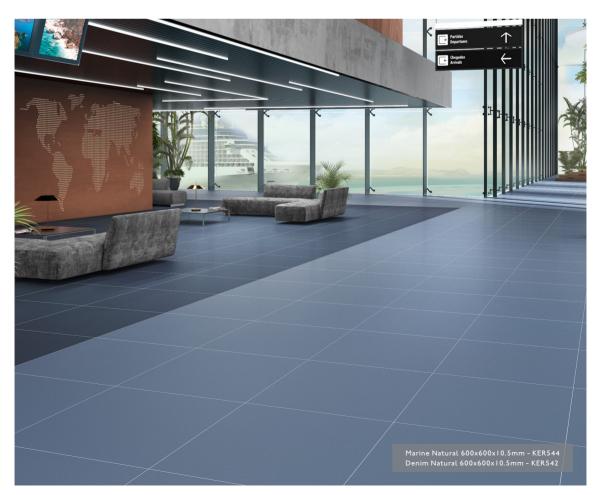












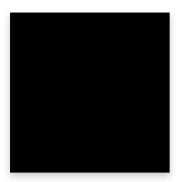








Colours & Product Codes VI: Low Shade Variation



 NIGHT
 [LRV:08]

 Product Code:
 M KEE508 (14mm Thick)

 M KEM508
 +
 N KER508
 +
 P KEP508



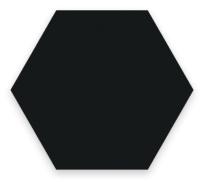
NIGHT LRV: 08 Triface Product Code: T KET508



NIGHT (LRV: 08) Tactile Lines Product Code: N KLR508

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NIGHT SPECKLE (LRV: 08) Triface Product Code: (T) KET516



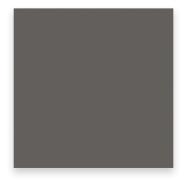
NIGHT [LRV: 08] Hexagon Product Code: M KHM508 + N KHR508



NIGHT LRV: 08 Suretread Hexagon Product Code: T KHS508



NIGHT SPECKLE LRV: 08 Product Code: N KER516



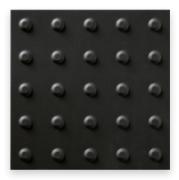
 METAL
 (LRV: 15)

 Product Code:

 M KEM530
 +
 N KEP530



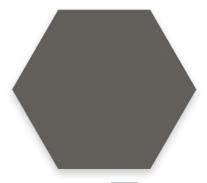
NIGHT LRV: 08 Rocktop Product Code: T KEK508



NIGHT (LRV: 08) Tactile Dots Product Code: N KDR508



NIGHT SPECKLE LRV: 08 Rocktop Product Code: T KEK516



METAL [LRV: 15] Hexagon Product Code: M KHM530 + N KHR530



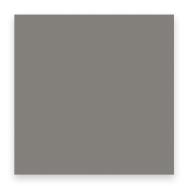
Colours & Product Codes



METAL (LRV: 15) Suretread Hexagon Product Code: (T) KHS530



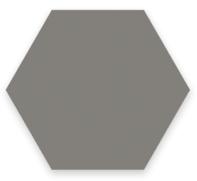
METAL SPECKLE [LRV: 15] Product Code: [N] KER557



 CLAY
 LRV: 2 I

 Product Code:
 M KEE506 (14mm Thick)

 M KEM506
 +
 N KER506
 +
 P KEP506



CLAY [LRV: 2] Hexagon Product Code: M KHM506



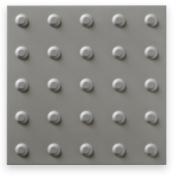
CLAY [LRV: 2] Suretread Hexagon Product Code: T KHS506



CLAY SPECKLE (LRV: 21) Product Code: N KER558



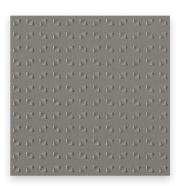
CLAY [LRV: 2] Rocktop Product Code: T KEK506



CLAY (LRV: 21) Tactile Dots Product Code: N KDR506



CLAY SPECKLE (LRV: 21) Rocktop Product Code: T KEK558



CLAY (LRV: 21) Triface Product Code: T KET506



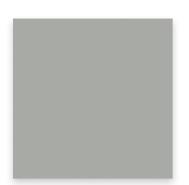
CLAY (LRV: 21) Tactile Lines Product Code: N KLR506

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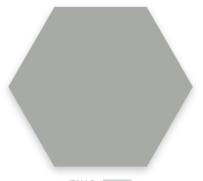
CLAY SPECKLE (LRV: 21) Triface Product Code: T KET558



Colours & Product Codes VI: Low Shade Variation



ZINC (LRV:39) Product Code: M KEM533 + N KER533 + P KEP533



ZINC (LRV: 39) Hexagon Product Code: M KHM533 + N KHR533



ZINC [LRV: 39] Rocktop Product Code: T KEK533



ZINC (LRV: 39) Suretread Hexagon Product Code: (T) KHS533



ZINC SPECKLE (LRV: 39) Product Code: N KER559

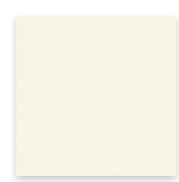


ZINC SPECKLE LRV: 39 Rocktop Product Code: T KEK559





PLATINUM SPECKLE (LRV: 39) Product Code: N KER560



IVORY (LRV.72) Product Code: M KEM545 + N KER545 + P KEP545



CHALK LRV: 70 Rocktop Product Code: T KEK50 I





 CHALK
 (LRV: 70)

 Product Code:
 M KEE501 (14mm Thick)

 M KEM501 +
 N KER501 +
 P KEP501

CHALK [LRV: 70] Hexagon Product Code: M KHM501 + N KHR501





Colours & Product Codes

VI: Low Shade Variation

			12A								
121	121	121	121	124	P.I	1/21	11	1/1	11	124	121
21	1/21	1.1	124	N	1/2	127	1/4	\mathbb{Z}_{i}	1/1	127	1/4
121	\otimes^{t}	1/1	14	12	\mathbb{Z}^{t}	121	17	121	17	121	17
1.1	121	Et.	121	21	1/4	\mathbb{Z}_i	12	\mathbb{Z}_{4}	124	D'	121
121	124	121	\mathbb{Z}^{\dagger}	12	127	12A	1	121	17	124	1
21	124	N.	124	1	1/24	121	12	\mathbb{N}_{i}	1/4	127	12
12	\mathbb{Z}^{t}	121	\mathbb{Z}^{t}	1/4	11	121	121	121	17	124	11
21	121	1	121	21	1/24	127	124	\mathbb{Z}^{t}	121	124	12
124	\mathbb{N}_{i}	12	\mathbb{P}_{i}	1/4	121	124	21	124	1	124	\mathbb{Z}^{\prime}
21	12	1	124	11	12	121	121	\mathbb{Z}^{t}	12	121	121
1/1	11	12	11	12	11	124	11	121	11	12	11

CHALK [LRV: 70] Triface Product Code: T KET501



CHALK (LRV: 70) Suretread Hexagon Product Code: (T) KHS50 I



CHALK SPECKLE [LRV: 62] Product Code: N KER561



CHALK SPECKLE LRV: 62 Rocktop Product Code: T KEK56 I



CHALK SPECKLE [LRV: 62] Triface Product Code: T KET56 I



LINEN (LRV: 55) Hexagon Product Code: M KHM502



LINEN (LRV: 55) Tactile Lines Product Code: N KLR502

LINEN (LRV: 55) Suretread Hexagon Product Code: (T) KHS502



LINEN SPECKLE (LRV: 55) Product Code: N KER562



LINEN (LRV: 55) Product Code: M KEE502 (14mm Thick) M KEM502 + N KER502 + P KEP502



LINEN (LRV: 55) Tactile Dots Product Code: N KDR502



BISCUIT (LRV: 54) Product Code: M KEM532 + N KER532 + P KEP532



Colours & Product Codes V1: Low Shade Variation

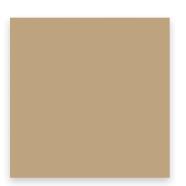
BISCUIT LRV: 54 Triface Product Code: (T) KET532



BISCUIT SPECKLE (LRV: 54) Product Code: (N) KER510



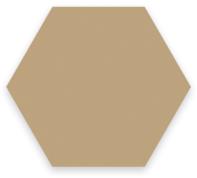
BISCUIT SPECKLE (LRV: 54) Triface Product Code: (T) KET510



 BRONZE
 [LRV: 31]

 Product Code:

 M
 KEM537 + ℕ
 KER537 + ℙ
 KEP537



BRONZE LRV: 31 Hexagon Product Code: N KHR537



STONE (LRV:41) Product Code: M KEM548 + P KEP548



 OCHRE
 LRV: 33

 Product
 Code:

 M
 KEM549
 +
 P
 KEP549



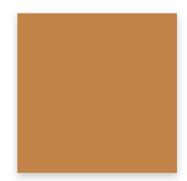
 KHAKI
 (LRV: 21)

 Product Code:

 M
 KEM539 + ℕ
 №
 KEP539



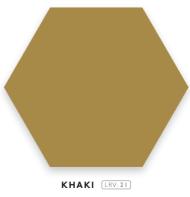
BRONZE LRV: 31 Rocktop Product Code: T KEK537



 AMBER
 LRV: 22

 Product Code:
 M

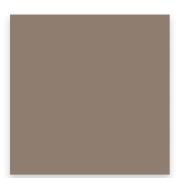
 MKEM538
 +
 N
 KER538
 +
 P
 KEP538



Hexagon Product Code:



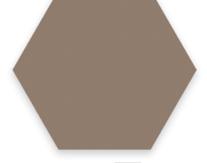
Colours & Product Codes



 MOCHA
 [LRV: 18]

 Product Code:

 M
 KEM531
 +
 N
 KER531
 +
 P
 KEP531



MOCHA (LRV: 18) Hexagon Product Code: M KHM53 I



MOCHA LRV: 18 Rocktop Product Code: T KEK53 I



MOCHA LRV: 18 Triface Product Code: T KET53 I



MOCHA SPECKLE (LRV: 24) Rocktop Product Code: (T) KEK563



BEIGE SPECKLE (LRV: 42) Product Code: N KER564



MOCHA [LRV: 18] Suretread Hexagon Product Code: T KHS531



MOCHA SPECKLE (LRV: 24) Triface Product Code: T KET563



 TERRACOTTA
 LRV: 30

 Product Code:

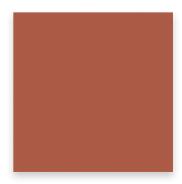
 M
 KEM543 + N
 KER543 + P
 KEP543



MOCHA SPECKLE (LRV: 24) Product Code: N KER563



BEIGE (LRV: 40) Product Code: M KEM550 + P KEP550



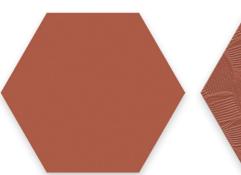
 SIENA
 LRV: 16

 Product Code:
 M

 M
 KEM540
 +
 M
 KEP540



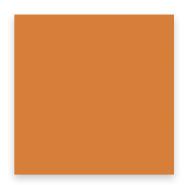
Colours & Product Codes V1: Low Shade Variation



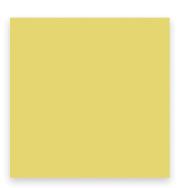
SIENA (LRV: 16) Hexagon Product Code: M KHM540 + N KHR540



SIENA (LRV: 16) Suretread Hexagon Product Code: (T) KHS540



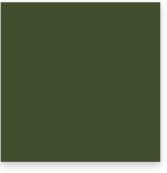
ORANGE LRV: 32 Product Code: M KEM546 + P KEP546



MUSTARD (LRV: 47) Product Code: M KEM551 + P KEP551



LIME LRV: 36 Product Code: M KEM552 + P KEP552



MINT (LRV: 41) Product Code: M KEM554 + P KEP554



SAGELRV: 23Product Code:M KEM556 +P KEP556

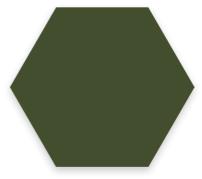
FOREST (LRV: 12) Product Code: M KEM541 + P KEP541



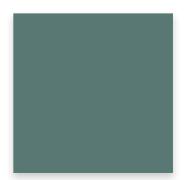
SAGE SPECKLE (LRV: 23) Product Code: N KER565



OLIVE (LRV: 15) Product Code: M KEM553 + P KEP553



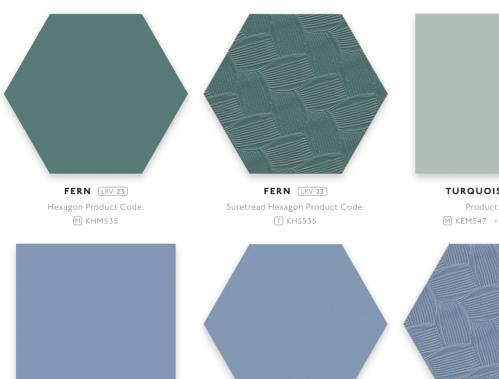
FOREST LRV: 12 Hexagon Product Code: N KHR541



FERN (LRV: 23) Product Code: M KEM535 + P KEP535



Colours & Product Codes VI: Low Shade Variation



SKY (LRV: 24) Product Code: M KEM536 + P KEP536



SKY (LRV: 24) Hexagon Product Code: M KHM536



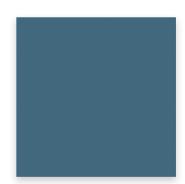
SEA [LRV: 16] Product Code: M KEM555 + P KEP555



TURQUOISE LRV: 42 Product Code: M KEM547 + P KEP547



SKY [LRV: 24] Suretread Hexagon Product Code: ⊤ KHS536



MARINE LRV: 17 Product Code: M KEM544 + N KER544 + P KEP544



SKY SPECKLE [LRV: 24]

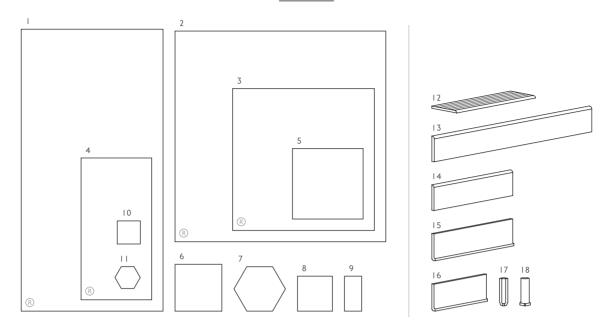
Product Code:

N KER566

DENIM LRV: 10 Product Code: M KEM542 + N KER542 + P KEP542

DENIM LRV: 10 Hexagon Product Code: N KHR542

T Size Formats Sizing & Packing Information



#	Size	Thickness	Finish	Structure	Pcs / Box	M2 / Box	Kg / Box
1	1190x600mm	10.5mm	N Natural	-	I Tile	0.7 l m²	17.40 kg
2	890x890mm	10.5mm	N Natural	-	I Tile	0.79 m²	19.40 kg
		l 4mm	M Matt	-	2 Tiles	0.72 m²	22.60 kg
3	600x600mm	10.5mm	N Natural	-	3 Tiles	1.08 m ²	24.40 kg
		9.8mm	P Polished	-	3 Tiles	1.08 m ²	22.80 kg
		9.2mm	N Natural	-	5 Tiles	0.90 m²	19.50 kg
4	600x300mm	8.5mm	P Polished	-	6 Tiles	1.08 m ²	20.60 kg
			M Matt	-	8 Tiles	0.72 m²	22.60 kg
		l 4mm	N Natural	Dots & Lines Tactile	8 Tiles	0.72 m²	22.60 kg
			M Matt	-	13 Tiles	1.17 m²	21.60 kg
5	300x300mm	0.7	N Natural	-	13 Tiles	1.17 m²	21.60 kg
		8.3mm		Rocktop	13 Tiles	1.17 m²	21.30 kg
				Triface	13 Tiles	1.17 m²	21.00 kg
		7.6mm	P Polished	-	15 Tiles	1.35 m²	22.60 kg
			M Matt	-	3 Tiles	1.24 m ²	22.50 kg
6	200x200mm	8.3mm	N Natural	-	3 Tiles	1.24 m ²	22.50 kg
				Triface	3 Tiles	1.24 m ²	21.90 kg
7	200mm Hexagon	8.3mm	N Natural	-	23 Tiles	0.72 m²	14.70 kg
8	150x150mm	8.3mm	N Natural	-	35 Tiles	0.78 m²	14.30 kg
9	150x75mm	8.3mm	M Matt	-	74 Tiles	0.83 m²	14.66 kg
10	100x100mm	8.3mm	N Natural	-	63 Tiles	0.63 m²	11.20 kg
		0.7	M Matt	-	50 Tiles	0.39 m²	7.40 kg
11	100mm Hexagon	8.3mm	T Textured	Suretread	50 Tiles	0.39 m²	7.40 kg
	F			e	D / D		K / D

#	Fitting	Thickness	Finish	Pcs / Box	LM / Box	Kg / Box
12	300x95mm Steptread	8.3mm	N Natural	34 Tiles	10.20 lm	18.00 kg
13		9.2mm	N Natural	18 Tiles	10.80 lm	23.80 kg
15	600x95mm Battiscopa Skirting	8.5mm	P Polished	19 Tiles	11.40 lm	23.00 kg
14	700v0Emm Battiesens Skirting	8.3mm	N Natural	34 Tiles	10.20 lm	18.00 kg
14	300x95mm Battiscopa Skirting	7.6mm	P Polished	36 Tiles	10.80 lm	16.30 kg
15	300x100mm Cove Skirting	8.3mm	N Natural	34 Tiles	10.20 lm	18.00 kg
16	200x100mm Cove Skirting	8.3mm	N Natural	50 Tiles	10.00 lm	18.00 kg
17 & 18	100x25mm Cove Skirting Int. & Ext.	8.3mm	N Natural	I Tile	-	0.14 kg

Note: All sizes indicated are metric modular. All sizes shown are nominal. (R) Rectified Edge. For full size, colour and finish availability, please refer to the availability chart on page 16 & 17 or visit our website - www.johnson-tiles.com.

Availability Information

Colour	Size																
	1 M	Matt					1 0	Vatural									
																ots	nes
								C	~	~						300x300x14mm Tactile Dots	300x300x14mm Tactile Lines
	C	ø					Ę		© ۶		Ċ			c		Tacti	Tacti
	600x600x14mm	300×300×14mm	300×300×8.3mm	200x200x8.3mm	E	100mm Hexagon	90×600× 0.5mm	890x890x10.5mm	600x600x10.5mm	600×300×9.2mm	300x300x8.3mm	200x200x8.3mm	50x 50x8.3mm	00×100×8.3mm	200mm Hexagon	mm	unt E
	T XO	7 XO	0×8.	0×8.	l 50x75x8.3mm	Hex	×00	0 1 00	01 ×0	0×9.	0×8.	0×8.	0×8.	00×8	Hex	7 XO	7 ×0
	0×60	0×30	0×30	0×20	0×75	0mm	90×6	0×89	0×60	0×30	0×30	0×20	0×15	0×10	0mm	0×30	0×30
	60	30	30	2.0	12	0	I È	89	60	60	30	2.0	12	-	2.0	30	3.0
Night		~	~	~	~	~	~	~	~	~	~		~	~	~	\checkmark	~
Night Speckle											~	~					
Metal			~			~					\checkmark			~	~		
Metal Speckle											~						
Clay	~	~	~	~	\checkmark	~	~	~	~	~	~		~	~		\checkmark	\checkmark
Clay Speckle									~	~	~	~					
Zinc			~	~	~	~			~	~	\checkmark			~	~		
Zinc Speckle											~	~					
Platinum			~								~		~	~			
Platinum Speckle											~						
lvory			~						~	~							
Chalk	~		~	~	~	~	~	~	~	~	~		~	~	~		
Chalk Speckle									~	~	~	~					
Linen	~	~	~			~					~			~		~	~
Linen Speckle											~						
Biscuit			~	~					~	~	~			~			
Biscuit Speckle											~	~					
Bronze			~				~	~	~	~	~			~	~		
Stone			~														
Ochre			~												,		
Amber Khaki			~		~			~	~	,	✓ ✓			~	~		
Mocha			~	\checkmark	~	~		~	~	✓ ✓	~			\checkmark	~		
Mocha Speckle			~	~	~	~			~	~	~	~		~			
Beige			~								Ŷ	Ŷ					
Beige Speckle			Ť								~						
Terracotta			~						~	~							
Siena			~		~	~			~	~	~			~	~		
Orange			~														
Mustard			~														
Lime			~														
Olive			~														
Mint			~														
Forest			~		~				~	~	~			~	~		
Sage			~														
Sage Speckle											\checkmark						
Fern			~		\checkmark	~								~			
Turquoise			~											~			
Sky			~		\checkmark	\checkmark								~			
Sky Speckle											~						
Sea			~														
Marine			~						~	~							
Denim			~		\checkmark				\checkmark	~	\checkmark			~	\checkmark		

Note: All sizes indicated are metric modular. All sizes shown are nominal. (R) Rectified Edge. For the most up-to-date availability information, please visit our website.

Availability Information

Colour	Size							Fitti	ng						
	P P	olished		TT	extured			NN	latural					ΡP	olished
	600x600x9.8mm ®	600x300x8.5mm ®	300x300x7.6mm	300x300x8.3mm Rocktop	300x300x8.3mm Triface	200x200x8.3mm Triface	100mm Hexagon Suretread	300x95x8.3mm Steptread	600x95x9.2mm Battiscopa Skirting	300x95x8.3mm Battiscopa Skirting	300x100x8.3mm Cove Skirting	200x200x8.3mm Cove Skirting	100x25x8.3mm Cove Skirting Int. & Ext.	600x95x8.5mm Battiscopa Skirting	300x95x7.6mm Battiscopa Skirting
Night	~	\checkmark	~	~	~	~	~	~	~	\checkmark	\checkmark	\checkmark	\checkmark	~	~
Night Speckle				~	~	~				\checkmark	~	~	~		
Metal			~				~			\checkmark	~		~		~
Metal Speckle										~	~		~		
Clay	\checkmark	\checkmark	\checkmark	~	~	~	~	~	~	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark	\checkmark
Clay Speckle				~	~	~			~	~	~	~	~		
Zinc	~	\checkmark	\checkmark	~			~		~	\checkmark	\checkmark	~	\checkmark	~	~
Zinc Speckle				~						~	~	~	~		
Platinum			~							~	~		~		\checkmark
Platinum Speckle										~					
lvory	~	\checkmark	~						~	~				~	\checkmark
Chalk	~	~	~	~	~	~	~		~	~	~	~	~	~	~
Chalk Speckle				~	~	~			~	~	~	~	~		
Linen			~				~	~		~					~
Linen Speckle										~					
Biscuit	~	~	~			~			~	~	~	~	~	~	~
Biscuit Speckle						~				~	~	~	~		
Bronze	~	~	~	~					~	~	~		~	~	~
Stone			~							~					~
Ochre			~							~					~
Amber			~							\checkmark					\checkmark
Khaki	~	~	~						~	~				~	~
Mocha	~	~	~	~		~	~		~	~	~	~	~	~	~
Mocha Speckle				~		~				~	~	~	~		
Beige			~							\checkmark					~
Beige Speckle										~					
Terracotta	~	~	~						~	~				~	~
Siena	~	~	~				~		~	~				~	~
Orange			~							~					~
Mustard			~							~					~
Lime			~							~					~
Olive			~							~					~
Mint			~							~					~
Forest	~	~	~						~	~				~	~
Sage	Ť	•	~						¥	~				Ť	~
Sage Speckle			-							~					
Fern			~				~			~					~
Turquoise			~							~					~
Sky			~				~			~					~
Sky Speckle										~					
Sea			~							~					~
Marine	~	~	~						~	~				~	~
Denim	~	~	~						~	~				~	~
									v	v				v	

Note: All sizes indicated are metric modular. All sizes shown are nominal. (R) Rectified Edge. For the most up-to-date availability information, please visit our website.



Technical, Sustainability & Important Information

Specification

Range	Finish	Wall Suitability	Floor Suitability	Wet Barefoot	CSV	Material
	M Matt	Internal & External	Internal Only	-	VI	Un-glazed Porcelain [BIa]
Kerastar	N Natural	Internal & External	Internal & External *	-	VI	Un-glazed Porcelain [BIa]
Keldstal	P Polished	Internal & External	Internal Only	-	VI	Un-glazed Porcelain [BIa]
		Internal & External	Internal & External	Yes	VI	Un-glazed Porcelain [BIa]

* Only the Tactile Dots and Lines products with a Natural finish are suitable for external floor applications. All other products with a Natural finish are suitable for internal applications only.

Floor Values

Finish	Structure	PTV (4S)	PTV (TRL)	R Value	Wet Ramp	PEI	Traffic
M Matt	-	Dry 36+ Wet 25 - 35	-	R9	-	-	Commercial
N Natural	-	Dry 36+ Wet 36+	-	RIO	-	-	Commercial
N Natural	Dots & Lines Tactile	-	-	R I O	В	-	Commercial
P Polished	-	Dry 36+ Wet 0 - 24	-	-	-	-	Commercial
	Rocktop	Dry 36+ Wet 36+	Wet 36+	RII	С	-	Commercial
T Textured	Triface	Dry 36+ Wet 36+	Wet 36+	R I 2	С	-	Commercial
	Suretread	Dry 36+ Wet 36+	Wet 36+	RII	В	-	Commercial

Physical Properties

Test & Standard	Requirement	Test Resu	ult	Test	& Standard		Require	ement	Test Result
Length / Width EN ISO 10545 - 2	± 0.6% ≤ ± 2mm	± 0.3%			Modulus of Rupt EN ISO 10545 - 4	ture	Min. 351	N / mm²	≥ 45N / mm²
Thickness EN ISO 10545 - 2	± 5% ≤ ± 0.5mm	± 3%		鱳	Thermal Shock EN ISO 10545 - 9		Pass		Pass
Straightness of Side EN ISO 10545 - 2	±0.5% ≤ ± 1.5mn	n ± 0.3%		*	Frost Resistance EN ISO 0545 - 12		Resistan	t	Resistant
Rectangularity EN ISO 10545 - 2	± 0.5% ≤ ± 2mm	± 0.3%		ð	Chemical Resista EN ISO 10545 - 13		Min. Cla	ss B	Pass
Surface Flatness EN ISO 10545 - 2	± 0.5% ≤ ± 2mm	± 0.3%		A	Stain Resistance EN ISO 10545 - 14		-		≥ Class 2
Water Absorption EN ISO 10545 - 3	≤ 0.5%	≤ 0.1 %		<u>}</u>	Fire Rating		-		Class AIFL Non Combustible
kg Weight / M²		24.37 kg 10.5mm thick	2 I.I 2 kg 9.8mm th		21.67 kg 9.2mm thick	19.12 k 8.5mm		18.56 kg 8.3mm thick	16.78 kg 7.6mm thick

✓ Sustainability Information

Range	Material	EPD	Recycled Content of the Tiles	Recycled Content of the Packaging	Recyclable Content of the Packaging
Kerastar	Un-glazed Porcelain [BIa]	Yes	Up to 40%	Up to 100% (Boxes)	Up to 100%

Note: Due to the manufacturing process of all floor tiles there may be small variations in slip resistance. Given this, please refer to our website for the most up-to-date information. The slip resistance properties of a surface can only be maintained with the implementation of an effective regular cleaning and maintenance regime. The frequency of cleaning should be determined by the property manager based on the potential level of surface contaminants. The need for an additional regular cleaning and maintenance regime is further heightened when tiles are used for external floor and wet barefoot applications. Due to the highly profiled surface of the Dots and Lines Tactile structures, we are unable to carry out a pendulum test. Please contact our Technical Advice Helpline for specification and installation advice. All un-glazed porcelain [B1] products shown in this sample wallet conform to 85 EN 14411. CSY: Colour Shade Variation. PTV (45): Pendulum Test Value - Slider 56. PTV (TRL): Pendulum Test Value - Slider 55. PLI Aluxe (DIN 51150). Wet Ramp (DIN 51097). PEI: Porcelain Enamel Institute. EPD: Environmental Product Declaration. For a full company sustainability overview please visit www.johnson-tiles.com/about/sustainability.

Important Information

During the manufacturing process of ceramic and porcelain tiles, some variation in shade and pattern can occur. Before fixing any tiles; several boxes should be opened and their contents mixed to ensure that size, colour, shade and patterning are acceptable. The tiles shown are quality products and conform to the physical properties listed. For a comprehensive colour, size and finish overview along with full technical and sustainability information for all of the product shown in this product presenter, please visit our website - www.johnson-tiles.com.

• All sizes shown are metric modular.

- For specific suitability details please contact our Technical Advice Helpline.
- Johnson Tiles cannot accept responsibility for tiles that have been fixed.
- Every effort has been made to ensure the accuracy of the information given.
 Johnson Tiles reserves the right to change specification and availability
- information without prior notice.
- Nothing in these statements does/will affect the statutory rights of the consumer.



All product technical values quoted in this product presenter are supported by laboratory testing from our own and independent ceramic test houses. Johnson Tiles are British Standard registered and all products conform to the standards set in BS EN 14411.

For the reassurance of single-source supply, Johnson Tiles offers a free of charge NBS M40 specification writing service featuring a range of tile fixing products. To find out more or for any questions or queries relating to any tile related technica information featured in this sample wallet, please contact our Technical Advice Helpline on +44 (0)1782 524 111 or email ddunlop@johnson-tiles.com

The colours shown in this sample wallet and attached booklet are as accurate as printing processes will allow. Please refer to actual product samples before specifying Every effort has been made to ensure the accuracy of the information given.

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Installation Advice

Codes of Practice

All fixing of floor and cladding tiles should be in accordance with the following codes of practice guidelines

BS5385 Part | - 2018

Design and installation of internal ceramic, natural stone and mosaic wall tiling in normal conditions

BS5385 Part 2 - 2015 Design and installation of external ceramic, natural

stone and mosaic wall tiling in normal conditions BS5385 Part 3 - 2014

Design and installation of internal and external ceramic and mosaic floor tiling in normal conditions. BS5385 Part 4 - 2015

Design and installation of ceramic and mosaic tiling in specific conditions

BS5385 Part 5 - 2009 Desian and installation of terrazzo, natural stone.

and agglomerated stone tile and slab flooring

BS8000 Part | | - 20| |

Workmanship on building sites. Internal and external wall and floor tiling. Ceramic and agglomerated stone tiles, natural stone and terrazzo tiles and slabs and mosaics

BIII (Ceramic) tiles smaller than 400x300mm require the use of an adhesive with a D I or D2 classification. Larger tiles require an adhesive with C2 classification

Bla (Porcelain) tiles require the use of a polymer modified adhesive with a classification of C2* and grouts specifically formulated for the fixing and grouting of porcelain tiles.

* Check with the adhesive manufacturer for additional CI product suitability.

Substrates

Before tiling is commenced it is important to ensure that the correct minimum curing periods have been observed for all substrates

Concrete (6 Weeks)

Screed - Non Modified (3 Weeks) Rendering - Non Modified (2 Weeks) Gypsum Plastering (4 Weeks) Brickwork / Block-work (6 Weeks)

Accuracy of the substrate must be checked to ensure that the guidance given in BS5385 has been achieved i.e. "local variations in level for a nominally flat floor or wall should be such that, when checked with a 2m

straight-edge, any gap under the straight-edge between points of contact does not exceed 3mm".

Movement Joints The location, type and scope of all movement joints must be ascertained prior to any fixing works. All structural joints must be followed through to the face of the tile at full width with intermediate movement joints (minimum 6mm wide) being situated at

Changes of Plane (Incl. Wall Corners) Wall / Floor Junctions

Where Tiling Abuts Other Materials

Additionally at 3 to 4.5m maximum centres for wall tiling and 8 to 10m maximum bay centres for floor tiling (in suspended floors the bay dimensions should be reduced by providing additional joints over supporting walls and beams).

Movement joints can either be filled with a suitable backer, bond breaker and filler (e.g. silicone for walls tiles only or epoxy polysulphide for floor and wall tiles – please check with manufacturer for suitability) or be of the pre-formed variety.

Consideration to locations of plane changes and room sizes should be undertaken to ensure the best tile size is selected to minimise cutting and improve aesthetics

Adhesives

Adhesives should be in accordance with BS EN 12004, Class D1 or D2 for ceramic tiles and Class C2 or C1* for porcelain tiles. Particular adhesive choice will be governed by the type of substrate.

Check with the adhesive manufacturer for additional CI product suitability

Johnson Tiles recommends the use of the following adhesive products - see below

Ceramic Tiles (BIII)

Substrate	Product
Concrete	One Part Flexible
Sand / Cement Screed	One Part Flexible
Brick / Block-work	One Part Flexible
Plaster Gypsum	One Part Flexible
Plasterboard	One Part Flexible

Porcelain Tiles (Bla)

Substrate

Concrete	Rapid Porcelain
Sand / Cement Screed	Rapid Porcelain
Wood Floors	Rapid Porcelain
Brick / Block-work	Rapid Porcelain
Plaster Gypsum	Rapid Porcelain
Plasterboard	Rapid Porcelain

Product

/ Flovible

/ Flexible

/ Flexible*

/ Flexible

/ Flexible**

* Overlay with minimum I5mm WBP / Marine Ply and Prime using an adequate Prime and Seal.

** Prime using an adequate Prime and Seal

Grouts

The choice of grout type should reflect the expected service conditions of the installation

For general internal wall tiling in dry conditions and walls subject to frequent wetting i.e. showers and pool halls, use an adequate 4 in 1 Cement Based Grout - classified as CG2.

For walls where hygiene is important i.e. commercial kitchens and hospitals, use an adequate Super Epoxy Grout – classified as RG1.

For general floor tiling use an adequate 4 in 1 Flexible Wall and Floor Tile Grout - classified as CG2.

For floors subject to frequent wetting i.e. showers and pool halls, use an adequate 4 in 1 Flexible Wall and Floor Tile Grout - classified ad CG2 (hard water areas) or an adequate Super Epoxy Grout - classified as RG1 (soft water areas).

For specific fixing advice, please contact our technical advice helpline on +44 (0)1782 524 111 or email ddunlop@johnson-tiles.com.

Fixing Tiles All tiles should be fixed with a solid bed of adhesive, this ensures maximum durability and strength within the installation and long term adhesion performance. This is achieved with the use of a notched solid bed trowel. It is good practice to periodically remove a recently fixed tile to ensure that the correct bedding is being achieved and maintained. When fixing all tiles care must be taken to ensure that no lipping of tiles occurs

All tiles shown in this brochure are recommended to be fixed with a nominal 3mm wide joint.

Cleaning and Maintenance

Maintaining the appearance and characteristics (especially slip resistance and Characteristics (especially slip resistance values) of floor tiles is achieved with the implementation of a suitable cleaning regime. It must be stressed that the cleaning material manufactures instructions must be followed at all times. Regular and correctly undertaken cleaning should maintain a flooring product as close to its original state as possible. Incorrect or infrequent cleaning will adversely affect the properties of the flooring material and increase potential hazards. Generally the smoother the surface of the tile the easier it is to clean. However, it should be noted that textured products, required to give adequate slip resistance when wet, can be satisfactorily cleaned – the cleanability of a surface is more a function of the contaminant than the texture of the surface. It is therefore essential when selecting and specifying a floor finish that the use of the area and likely contaminants, safety, aesthetic and hygiene requirements are all taken into account at the specification stage.

Cleaning can be split into several categories, each of which is dependant upon installation type (i.e. wet barefoot areas, shopping malls, public toilets, etc.) and frequency of usage (i.e. high, medium or low traffic):

Builders Clean

This should be undertaken before a floor is being brought into service. The builders clean removes any residual film leftover from the grouting operation and is a one-off cleaning process. This must be carried out as any grout residues left behind will act as a key for dirt resulting in the installation being difficult to clean. Temporary sealers may be used to facilitate cleaning off after laying which can be removed with the use of alkaline detergents.

Cementitious Grouts

The use of a mild acid de-cementing solution followed by thorough rinsing will remove all but the most stubborn of cement residues.

Epoxide Grouts

It is essential that ALL residue must be removed from the surface of the tiles during the grouting process and before the resin cures. Failure to achieve this will result in a very difficult and expensive process using gel-type epoxide removers.

Routine Cleaning The regular use of detergents or other cleaning agents, which are excessively acidic or alkaline could cause irreversible damage to the ceramic tile surface. Degreasing agents that contain wax, sodium silicate or other additives which leave sticky deposits and thus retain dirt should be avoided. Oil residues or build-ups of wax can be removed with a proprietary wax and polish remover.

Manual Cleaning In normal conditions tiles require little maintenance and can be easily kept clean by sweeping and then mopping with warm water to which a neutral or nearly neutral detergent has been added. The cleaning solution should remain on the floor for 5 to 15 minutes (see manufacturers instructions) to allow it to penetrate and emulsify the dirt after which it should be removed by rinsing throughly with clean water. The rinsing process removes the dirt so the use of clean water is important.

Mechanical Cleaning

For larger floor areas or areas of textured tiles the use of a rotary scrubbing machine is recommended (machines should not be used at speeds in excess of 450rpm). The choice of brush type is very important. Union mix brushes are suitable for light washing and scrubbing, polypropylene brushes are suitable where dirt deposits are especially heavy. The cleaning solution should remain on the floor for 5 to 15 minutes (see manufacturers instructions) after which a secondary scrubbing action and clean mop or suction should be undertaken to remove the solution and dirt

High Pressure Cleaning Tiles seldom require the use of high-pressure cleaning. Whilst the process will not damage the tiles care must be taken to avoid erosion of the grout. To minimise grout erosion ensure that the water beam is continually moved from side to side and not allowed to concentrate on the grouted joints. Water containing abrasives or steam cleaners should not be used on ceramic tiles.

Wet Areas

Wet barefoot areas may attract build-ups of body Wet bareroot areas may attract build-ups of body fats, soaps, oil residues and organic growth. To prevent these a mildly acidic cleaning agent used regularly is preferable. If build-up has been allowed a preliminary deep clean with a proprietary cleaner is required followed by regular use of a mildly acidic cleaning agent solution

Periodic Deep Cleaning Occasionally foreign matter may cause surface marks that cannot be removed with the usual cleaning processes and materials. If the surface mark cannot be removed, other materials should be considered (it advisable to experiment on a small inconspicuous area):

Paint - Paint Remover

Organic Stains - Bleach / Washing Soda Rust - Masonry Cleaner Oil / Fat / Grease - Detergent or Degreaser

Mould Growth - Bleach / Proprietary Cleaner Tea / Coffee / Ink - Bleach / Proprietary Cleaner

Abrasive powders or cleaners should never be used on glazed or polished tiles.

Design / Layout

For more information about **Kerastar** or any of our other product ranges simply visit **www.johnson-tiles.com** | f X O J P in D

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www.johnson-tiles.com | $\mathbf{f} \times \mathbf{O} \diamond \mathcal{P}$ in \mathbf{D}



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